

# BUILDING UPDATE

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# Elevate your business to the next level

In this issue of Building Update, we have selected Elevate Software as our Company of Choice.

Construction project management can often be arduous, requiring smooth communication flows between chief architects, main contractors, chartered surveyors and sub-contractors. With stringent health & safety and contractual laws, alongside urban planning laws and biodiversity considerations, it is essential that project management runs smoothly to avoid undue delays in constructions.

Steve McGowan is the manager of Elevate Software, with extensive prior experience working in construction, from apprentice joiner, to sub-contractor, contractor manager and consultant, under his belt. During his working experience, he noticed that the information flow was key to successful project completion and conversely, the

opposite caused frustrating delays.

"Elevate software can provide real-time updates, directing everyone on actions and this results in the team, prioritising their time and becoming more productive."

"Elevate Assist is a standalone software solution connecting everyone under one digital hub and is exceptionally user-friendly."

"Busy professionals are asked for requests for information (RFI's) daily on multiple projects and with higher management now often working remotely, they need updates quickly in real time, at the touch of a button. Elevate Software does all that and much more," explains Steve.

This smart software design was first market tested in 2007 and was shortlisted for Best Newcomer to Show at The Interbuild Trade show at the NEC to impressed industry professionals.

**For more information, contact Steve McGowan on the details below:**  
**T 01962 761693**  
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## Find your perfect platform

IAS's incredible growth strategy since it was established in 2020 has enabled them to unlock new partnerships and reach new audiences, scaling up even faster than they could have ever thought possible. With 35 years of experience in the access industry, Richard Martin – current Managing Director and Owner, and his small but vital three-member team who also have an abundance of experience within the access industry, have already smashed their initial five-year targets as it fast becomes a future ready company demanding speed, efficiency and value in all areas of its service.

With a sole mission to find the perfect access platform for your needs that also comes at the best price achievable, IAS have a number of services available for all customers. Richard explains, "Our main service is that we sell certain manufacturers platforms that include Easylift Spider Platforms, SOGAGE Truck Mounting Platforms, and the Leonardo HD which is a compact, versatile and lightweight mobile platform by Bravi HD."

Starting from nothing, it is completely commendable to witness what Richard and his team have achieved in such a short period of time. "We started from nothing to being a distributor where



we have sold over £2 million worth of Spider machines in the last two and a half years. One million pounds of which was sold to just one individual client, so we are trying to grow the brand as organically as I can and as long as I can keep selling this way the skies the limit for us. The growth of the business from standing start to where we are now is phenomenal and I'm very proud but keen to continue selling Spiders and other equipment," added Richard.

In closing, we asked Richard what does a commitment to excellence mean to the company and how does he feel they achieve this.

**For more information, please see below:**  
**T 07483 246878**  
**enquiries@iasales.co.uk**  
**www.iasales.co.uk**

## H.D. Services Ltd: Sewage Treatment and Water Boreholes

Founded in 1984, H.D. Services Ltd. aim to provide the highest quality percussion drilled boreholes, sewage treatment systems and Open-Loop ground source heat pump installations in the Southeast. Feasibility of any project can generally be confirmed upon receipt of a site postcode.



We offer a one stop shop for self-builders, developers, contractors, consultants and architects, providing waste and drainage solutions, independent water supplies and renewable heating options – all specifically tailored to meet individual needs and suited to the geology of the Southeast.

### Sewage Treatment, Boreholes and Soakaways

We have been involved in the design, supply and installation of sewage treatment systems for over 30 years. We can either provide package solutions or we can design bespoke systems to meet individual client needs. Projects undertaken throughout the southeast range from small solutions for single households to larger scale solutions for estates, business parks, farms, schools, caravan sites, hotels and public houses.

We offer a support service for consent to discharge applications to the Environment Agency – a requirement when installing sewage treatment systems.

### Ground Source Heat Pumps

We are award winning installers of Open-Loop GSHP installations. These systems utilise ground water as a heat source. Groundwater is pumped from a water supply borehole directly to the heat pump where temperature is extracted.

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# Make your project possible

**D**CON Safety Consultants Limited offers leading health and safety consultancy and construction statute advice services. The company prioritises and specialises in the highest levels of informed and intelligent advice, senior project resource allocation and compliance assurance. Informed by industry expertise, DCON Safety Consultants Limited knows that every project has potential risks, no matter what its potential benefits, so its team of highly experienced construction professionals helps to ensure clients' statutory conformity.

Upon gaining understanding of the specific needs, goals and desires of each client and their project, DCON Safety Consultants Limited is dedicated to implementing a design and construction management plan that will meet or exceed these requirements. And, DCON Safety Consultants Limited ensures that there is honesty, integrity, trust and professionalism underpinning every project.

Moreover, the company's services are centred on three delivery principles:

- **Maximising Quality:** The company implements proven health, safety and wellbeing strategies to help clients achieve high quality and cost-effective work commensurate with the design of their projects.
- **Minimising Risk:** The company effectively manages design and delivery risk on projects to match each client's desired risk level profile.
- **Managing Compliance:** The company relies on its extensive background working on a wide variety of projects to assist clients in developing, monitoring and maintaining compliance performance.

This excellent service would not be possible without the leadership of Diarmuid Condon, a construction industry leader who brings unique perspectives to encourage,



support and mentor the abilities of his colleagues. As a construction professional with a surveying background and experience spanning two decades, Diarmuid is emblematic of DCON Safety Consultants Limited's commitment to providing outstanding services to clients.

Diarmuid has contributed his invaluable expertise to over 400 projects over 20 years, with a client list including public sector departments, corporate owners, real estate developers, main contractors, design professionals and infrastructural bodies. With this incredible portfolio, Diarmuid is helping DCON Safety Consultants Limited to become a leader in health and safety consultancy across the construction industry.

Key to DCON Safety Consultants Limited's services is working as a Project Supervisor for the Design Process and CDM Advisor in various sectors across the Irish construction market. No project is too simple or too complex for the company's construction safety consultants, all of whom are construction professionals with an average of 20 years' experience in the built environment. The ability to maximise this knowledge

and skillset means DCON Safety Consultants Limited can generate distinctive and innovative ideas from traditional PSDP service inputs and outputs.

DCON Safety Consultants Limited also provides its main contractor clients with intelligent, practical, and reasonable physical site safety advice to support compliance and good practice adherence. Behavioural safety outcomes inform how the company approaches each solution with the contractor and their supply chain, identifying opportunities for improvement.

To complement this, DCON Safety Consultants Limited can also help with clients' health and safety strategy. Its holistic and integrated approach can help unlock substantial benefits for clients by providing a structured, objective and SMART framework for full optimisation through the creation of an environment that embraces health, safety and wellbeing.

This means DCON Safety Consultants Limited helps clients to improve their health, safety and environmental performance; enhance staff satisfaction thanks to improved performance; improve risk management and corporate governance with a clear audit trail; gain confidence from long-term planning, better sustainability and performance; and improve overall corporate reputation, including greater staff satisfaction and a more efficient procurement and supply chain.

If you are interested in finding out more information on DCON Safety Consultants Limited's full range of excellent services, head to the website or get in touch directly using the contact details below.

**T +353 (0)1 611 1556**  
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# A CLEAR CERTIFIED VISION

*Vandecasteele Houtimport are one of the leading European timber importers and have ambitious aims to trade only in certified timber by 2025*

The Belgian fifth-generation family company, founded in 1883, Vandecasteele Houtimport specialises in the import, trading and export of tropical hardwood from Africa, Southeast Asia and South America, Scandinavian and North-American softwood, North American and European hardwood.

Sustainability and reliability are an essential part of Vandecasteele Houtimport's DNA. With over 140 years of experience, the company is determined to achieve the goal of trading only certified timber by 2025. The challenge lies with the hardwood and especially the tropical hardwoods. Today they are at 80% certified and have a clear vision: only certified timber has a future.

A long-term goal that can only be achieved by including all partners. Substantial investments have been made over the years to be able to realise this future goal. You cannot achieve this goal overnight. This is a long-term job in which all partners must be included. If we want to assure our customers that we keep our promise to only trade timber that comes from well-managed, certified forests, we need to be sure that all our trading partners share the same strictest certification and sustainability processes as we do.

Vandecasteele Houtimport has a unique business model. Importing timber from all over the world,



keeping in stock for several years, in some cases, even decades. Stock is our strength and our speciality. In times when supply is difficult or tight, we can count on our invested stocks to guarantee continued supply.

To achieve our goal, we have taken several actions within the company. First, we were assisted by external experts to get the procedures and protocols in place. Secondly, the team at Vandecasteele was reinforced with two forest engineers in Brazil. That way we can keep a finger on the pulse of every shipment, and we are able to accurately apply the ever-changing legislation in Brazil with great precision. This sends an important signal to our suppliers. They know that doing business with Vandecasteele Houtimport means complying with a procedure that is continuously refined and adapted. All timber transport requires our approval. When in doubt the timber is not accepted.

## Masters in diversification

Vandecasteele has a long-term commitment to preserving the forests. The family business imports

more than 130 different species of timber coming from 40 countries and has over 120,000 cubic meters in stock, mainly certified hard and softwoods. We support the LKTS program of FSC® Denmark with which we want to help promote the use of lesser known species. We keep these lesser-known species in stock and offer them as alternatives. Timber is too often prescribed from a specific well-known species. From the point of view of responsible forest management, we must dare to choose the right durability class for an application instead of a specific timber species.

## Rethink everything: a positive evolution in consumer purchasing behaviour

Customers are increasingly asking questions about certification and the origin of the timber. Buyers are becoming more and more aware of the need to use certified timber. Importing tropical wood goes further than just asking for timber. There is a continuous evolution, because of new insights and new legislation.

Our company continues to make efforts to embed sustainability into the business. We validate our organization's sustainability efforts with the Voka Charter for Sustainable Entrepreneurship (VCDO).

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# The seriously multi-purpose GRP Roofing System

Established in 2012, Tuff Waterproofing Ltd is the UK's premium designer, manufacturer and supplier of heavy-duty GRP waterproof flat roofing systems. TuffStuff® has a dedicated product development team that work closely with customers and its own UK based manufacturing facility to produce an evolving product range that is suitable for multiple flat roof applications.

From its base in Sherburn in Elmet, North Yorkshire, TuffStuff® is the UK's premier GRP flat roofing system and supplies its products through a dedicated stockist network throughout the country.

The advanced TuffStuff® formula uses the latest liquid polyester resins, glass fibre mat reinforcement and flexible trims, to create a fully integrated waterproof, seamless attractive finish with a 25-year guarantee on materials.

Tuff Waterproofing has further expanded its TuffStuff® product range and is now offering its latest GRP roofing innovation; TuffStuff® flexible GRP. This is a single resin solution that provides an exceptional combination of versatility and durability. It is extremely quick to lay and does not require stripping or re-decking of the roof, saving customers both time and money. It can be applied to a variety of surface types and structures including vertical sections.

Managing Director, Greg Gimenez commented, "Standard GRP is rigid when it is cured, and it is specifically designed for flat roofs. However it can only be applied to OSB3 (Timber), and while this has been very successful, contractors have been looking for overlay systems which can go over other substrates." TuffStuff Flexible GRP can go onto many

substrates including felt, asphalt, single-ply, GRP, concrete, timber and metal.

While other companies have standard GRP, TuffStuff® knows that this flexible GRP provides an exceptional combination of versatility and durability. TuffStuff® flexible GRP has become a very important product already, for a number of reasons. It is a one-pot system, whereas standard GRP comes with a base coat as well as a top coat, and this saves a contractor plenty of time and, comes with a 20 year product guarantee on the full system.

However, the major advantage is that while it is curing, it is actually showerproof, and Greg commented, "If contractors experience a rogue shower while installing, they may have to go off-site, but upon returning they can carry on knowing that their work is not ruined (showerproof whilst curing), as it would be with standard GRP. This aspect of our product will really excite contractors that work with GRP regularly." This plus the fact that it is crack resistant, with no weak points has meant that facility companies have also begun using the flexible GRP for patch repairs too.

TuffStuff® Flexible GRP will form a highly flexible, extra tough and seamless waterproof membrane – an ideal solution for areas of heavy-duty foot traffic.



Tuff Waterproofing Ltd will be exhibiting at the UK Construction Week in October in Birmingham, during which clients can find out more about this amazing new product.



For more information, please see below:  
T 01977 680250  
info@tuffwaterproofing.co.uk  
www.tuffstuff.co.uk



## FLEXIBLE GRP

Providing an exceptional combination of versatility and durability. Quick to lay, with no need to strip or re-deck a roof, this fast-curing system saves time and money.

It's a single-resin solution which can be applied to a multitude of surface types and structures including vertical sections.

With two coats applied within one hour, TuffStuff® Flexible GRP will form a highly flexible, extra tough and seamless waterproof membrane - can be a solution for areas of heavy duty foot traffic.

## TUFF STUFF FLEXIBLE GRP



[www.tuffstuff.co.uk](http://www.tuffstuff.co.uk)

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# LS Products BV to introduce new Autonomous range in 2024

In this issue of Building Update, we are pleased to feature LS Products BV as our Landscaping Product Company of the Year.

LS Products BV is the manufacturer of the innovative Eco Clipper electric mower system that was introduced for the turf grower industry in 2018.

Due to the fact that all the mowers in the range are electrically driven and use a special mowing deck design that incorporates small mowing blades, the Eco Clipper range delivers fantastic contour following and has the capability to disperse clippings well even in wet grass.

Furthermore, because of the high-speed mowing system, productivity is inevitably higher and fuel efficiency better due to the small blades and electric drive. The machine is very quiet and versatile under different conditions such as dewy grass and weeds.

The Eco Clipper® Mowing System evolved from the mowing system that was originally developed in the nineties on the turfgrass farm of the Leijenaar family in the Netherlands. At that time, the electrically driven 10m wide rotary mower was a revolution for the turfgrass industry, and up until 2008 there has been various models of this rotary mower developed and marketed by Leijenaar Products BV.

In 2019, the Eco Clipper range was successfully introduced to turfgrass farms across Europe and then in 2020 they introduced the 14.11-meter-wide Eco Clipper: RM14 Butterfly Mower and the Eco Clipper

TM14 tri-deck mower that were both revolutionary mowers for the turfgrass growers and sports ground sectors.

Syb Leijenaar is the Managing Director of LS Products BV and has a vast amount of experience that is deeply rooted in mechanical engineering and mechatronic systems design, and is one of the creators of the Eco Clipper range. We asked Syb how the company has fared over the last 12 months and what plans it has for the future.

"The last 12 months have been slower business wise, although it seems business is picking up since summer. As we are an agile company, we used the opportunity to spend more time on new developments. Our current developments are mainly focused on autonomous large area mowing. Our autonomous mowing system will be introduced in the coming year. We offer a 309cm or a 513cm wide Eco Clipper mowing deck where the power comes from either a diesel generator or a 61kWh battery pack."

"We are keen to increase productivity in large area quality mowing, hence lowering the mowing costs for our customers. For turfgrass growers and sports ground managers, we already have the most productive equipment in the market due to the large cutting width and high possible mowing speeds. For the autonomous mower it is important that it can be operated safely without immediate supervision otherwise it won't save labour. Therefore, we have partnered with a Danish firm that fully focuses on safe operation of autonomous equipment in the field."

Due next year, the Eco Clipper Autonomous

Mower uses three different types of obstacle detection: camera; lidar; and radar for its safety in dusty environments. The new Autonomous range will meet speeds of up to 16km/h and surpasses all safety standards with its cutting-edge obstacle detection technology.

"Over the next few years we expect to grow gradually in the sports ground market. We receive strong feedback from our users stating that they like the capacity, quiet running and economic use of fuel. In 2024, we will be introducing the autonomous mower on a couple of selected farms. We want at least a year of real-life experience before we introduce these systems to a wider audience," added Syb.

LS Products and its Danish partners are really pushing the boundaries in autonomous mowing solutions, and the next five years are looking very fruitful for both businesses. In closing, we asked Syb how he felt receiving our award.

"I feel honoured being selected for the Landscaping Product of the Year Award. When you work with these products every day, you no longer notice that they are different. This award reminds us that we stand out. We are proud of that."

For more information, please see below:  
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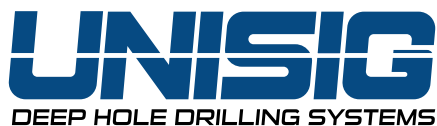
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# Deep-Hole drilling automation is more than part load/unload

Originally published in Modern Machine Shop



Photos: UNISIG

For deep-hole drilling, part handling might be the most visible automation element, but it's not necessarily the most impactful. Often, it's internal process automation that yields the most significant results even with a manually loaded drilling machine.

When it comes to automating deep-hole drilling, there are challenges unique to the process itself. These include fixturing complexities – where maintaining alignment requires elements such as guide bushings and tool supports not present in a conventional lathe or milling machine – and part attributes such as length and weight.

Long parts mean a long drilling cycle time, and maintaining production rates often requires multi-spindle, deep-hole drilling systems. Unfortunately, stopping a two or four-spindle machine means two or four spindles sit idle until the parts are loaded and unloaded. So in these instances, the more parts in the machine at one time, the more automation can actually inhibit cycle time while the machine is running.

Solving this problem in multi-spindle machines requires internal automation to achieve the objectives of lean manufacturing and one-piece flow. In-machine loaders singulate processes so that even within a small four-piece batch you maintain one-piece flow. The operator or automation device puts in a part and takes a part out and the machine does a bit of maneuvering inside to sequence those four parts in such a way as to minimize spindle downtime while maintaining upstream and downstream processes for one-piece flow. For instance, parts could be loaded onto a smart conveyor, indexed, and lifted into chucks for the drilling cycle before robotic unloading on the out-feed side so that there are no bottlenecks to a steady production flow.



Tool life management is another form of internal automation. Getting feedback to the machine enables the deep-hole drilling process to adapt or halt, if necessary, before tools and parts are damaged.

Tool life management is built into a machine's control, and the machine senses torque thrust and coolant. Chip condition is usually the first indicator of wear, which would otherwise require an operator present to detect, so the machine actually monitors the process and can predict tools starting to wear and identify when they need to be changed. A tool life management system also can count distances drilled and the number of cycles then prompt a tool change at the appropriate time.

That kind of in-machine automation smooths the path for external automation. As the process builds, highly standardized options for robot-ready machines such as an automatic door, workpiece-

present sensors and programmable workpiece fixturing makes it easier to add a robot at a later date. These robot-ready machines also create efficiencies before they are fully automated. Even with manual loading, the automatic doors and programmable clamping make the process more efficient.

In UNISIG's experience, an embedded reamer tool changer enables manufacturers to manage significant throughput increases, even with an operator. With this technology, operators can maintain the pace of production loading the machine, while eliminating the task of inserting reaming tools for each cycle. This allows the operator to redirect efforts towards tasks such as additional quality checks and off-machine setups.

**Please visit [www.unisig.com](http://www.unisig.com) or follow the company on LinkedIn and Twitter (@UNISIG).**





# Bluerun Ltd once again achieves excellence in the workplace

In this issue of Building Update, we are proud to announce that we have selected Bluerun Ltd as the recipient of our Commitment to Excellence award.

Upon reopening its doors in May 2020 after the COVID-19 pandemic, Bluerun Ltd has gone from strength to strength with its trusted brand now being known as one of the best in the joinery industry that has recently attracted big name brands turned clients, Starbucks and Waitrose.

2022 was a great year for the company in terms of revenue and new business. It has managed to maintain a strong conversion rate despite the current economic crisis and has found that enquiries for larger jobs as opposed to 'single window' types of jobs has been more popular especially from domestic clients which mimics that of its regular commercial clients.

Based in Wimbish, near Saffron Walden in Essex, Bluerun manufactures quality, bespoke joinery items and everything is made to order, nothing is 'off the shelf.' Dee commented, "We manufacture items for the commercial market from door and window packers, to shopfronts, reception desks, mainframes, pub doors, and years ago we even made a trebuchet for Stansted Mountfitchet castle!"

Of course, the company has the capabilities to manufacture most things from timber, hardwood, softwood, panels and sheet material. Some common items Bluerun Ltd manufacture for the domestic building market include windows, doors (exterior and interior), bi-folding doors, staircases, bespoke storage units and wardrobes, all of which come with the option of being sprayed in primer or to a finish.



Dee Newman, Finance Director at Bluerun Ltd presented the Commitment to Excellence Award

If you're looking for items made from both hard and softwood or even veneered and painted panels, Bluerun can reproduce an array of items including replacement sashes, where it can manufacture a brand new one on a like for like basis, so the mouldings will match. "Similarly, if a domestic client has found an image of a door, for example, that they would like us to reproduce, we can usually do that. Recently we

have started using a glass supplier that can supply us with stained glass effect units, complete with leading that has been aged and soldered, which looks absolutely breath-taking," added Dee.

Bluerun only produce purpose made joinery to client's drawings and specifications. Its unrivalled level of customer services means that free quotations are normally provided within 2-3 days or less, and the company can usually deliver a quick turnaround of any manufactured items required. And, because it has an experienced spray operative in charge of a modern spray paint and lacquer facility, articles can leave the factory in a fully finished state, ready for installation on-site.

What really sets Bluerun apart is that since its establishment it has never used computer aided machinery for any designs. Crafted to perfection, all items are finished by hand, drawings are prepared with pencil and paper, and everything that is manufactured by the team has been done so with the utmost attention to detail. It also has the ability to obtain colour matches of any paint colours for clients that would prefer something sprayed to a finish.

Apart from needing the item to fit out its workshop doors upon completion, there is no limit to any project that Bluerun will endeavour to take on. Inspired by a challenge, Bluerun will do its utmost to cater to all enquiries.

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### Traditional brick production specialist

The Bulmer Brick and Tile Company, based in Suffolk, is a family-run business established in 1936. With over 80 years' experience in the industry, the English company truly is a master of its craft.



The Bulmer Brick and Tile Company is renowned for its traditional handmade bricks which, fired in a down draught kiln, have a distinctive finish that blends well with the original London clays bricks. The beauty of the Suffolk company's bricks lies in their traditional production method. The bricks are made from clay dug from the same clay seam used since Tudor times. The wealth of experience amassed by the company coupled with their respect for the process is what separates The Bulmer Brick and Tile Company from the competition.

Having produced bricks for reputable clients such as the National Trust, English Heritage and Historic Royal Palaces, the company is able to lend its services to both private and commercial developments. Its facings and specials can be made with almost any texture;

with 150 different sizes of facings and a range of over 5,000 special shapes, including all standard plinths, squints and copings and extends to purpose made chimney bricks, terracotta, mullions, jambs, floor bricks, pampments, decorative plaques, garden edgings and a full range of rubbing blocks.

Aside from offering a wide range of clay brick solutions, The Bulmer Brick and Tile Company further offers a select number of additional materials. It is a stockist of Singleton Birch Natural Hydraulic Limes and Lime Putty, available in a range of strengths – NHL2, NHL3.5, and NHL5 – and sold in 25kg bags or 1 tonne bulk bags.

**Contact**  
T 01787 269232  
[www.bulmerbrickandtile.co.uk](http://www.bulmerbrickandtile.co.uk)



The Bulmer Brick & Tile Co Ltd









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## Environmentally Friendly Wood Treatment Products

### Protek ESP



The two major problems for the timber industry are sheet materials not performing to class, and pressure treated timber rotting where the ends have been cut.

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ESP Panel is a groundbreaking innovation for the sheet material market, it stops delamination, it makes sheet materials last longer, it makes them stronger. It is easy to apply and environmentally friendly.

#### ESP Timber

ESP timber has been specifically designed to re-treat the cut ends on pressure treated timber, proven to stop rotting, fungi attack and therefore makes treated timber last longer. It is easy to apply and environmentally friendly.

Our ESP tells us the answers to these issues are ESP Panels™ and ESP Timber™


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# Quality and service count: Customised doors and panelling

In this issue of Building Update, we are delighted to select Pandor Ltd as our Bespoke Door and Panel Manufacturing Company of the Month.

Pandor is a leading manufacturer of customised doors and panelling across the UK to sectors such as commercial buildings, offices, hospitals and flats.

Established in 2014 by Mike Hill, the company has grown exponentially over the last nine years, priding itself on supplying exceptional customer service and high-spec products. Mike has expertise in the industry having worked in the fire door industry for over 40 years and along with his team is happy to provide customers with bespoke orders.

Pandor has production facilities in Sittingbourne, Kent and offices in London. We chatted with founder and director, Mike to find out more about the company, "We specialise in made-to-order client requirements for fire doors, decorative doors, frames and other associated items such as screens and windows."

"Our speciality though due to my background, is certified fire doors and door sets and we pride ourselves on a personal and prompt service with quick lead times on manufacturing."

"The COVID-19 pandemic set us back of course, as the construction industry ground to a standstill. We soon restarted though and have been ever busy, focusing on adding new services in the near future. Our unique selling point is our investment in modern machinery across the board, ensuring that we always



produce the highest-quality products. These include a Holzher 5 Axis CNC Twin Bed Router, heavy-duty sanding machine, veneer flow line press and first-class lipping and edge banding."

Fire doors are integral to optimised passive fire protection systems across industrial, commercial and domestic buildings in the UK. Precision-designed primarily to mitigate against the spread of fire, smoke and toxic gases from one area to another, fire doors allow occupants, whether residents or workers extra time to evacuate accordingly. A secondary factor is that compliant fire doors give firefighters more time to arrive at the scene of the fire and control the fire, before it spreads further. Using a system of compartmentalisation, with fire doors lined throughout in corridors or stairwells, can create fire-resistant barriers in a high-rise block and importantly help slow down the spread of fire and smoke.

Fire doors are given FD ratings from 30, 60, 90 to

120, with FD30 being the most common choice. This typically gives 30 minutes fire safety protection, in the event of a fire.

Following the tragedy at Grenfell Tower, North Kensington where sadly 72 residents died, the subsequent Fire Safety (England) Regulations in 2022 came into effect on 23rd January 2023. With all eyes on optimised fire safety, Pandor can manufacture customised fire doors, in accordance with FD30, 60, 90 or 120 certifications.

"Our fire doors can be laminated, painted or decoratively veneered and our acoustic doors can also be fire rated. The acoustic door ratings are certified based on how well the sound is contained in the door itself. The doors are tested to different decibel (dB) levels, dependant on the end location, with the higher the acoustic rating, namely the louder the sound it can contain. For example, the acoustic rating for doors in residential flats is 29dB, raising to 30dB in a typical school classroom."

"We supply fire-rated panelling if required, in stock and cut sizes, with a choice of veneer, laminate or paint finishes. Finally, our door frames are manufactured to customised order, with clear or paint finishes," added Mike.

**For more information,  
please see the details below:**  
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